



# Revision: 01/2015

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# SoudaFoam D&W

Base	Polyurethane
Consistency	Stable foam
Curing system	Moisture-cure
Skin formation (68°F/65% R.H.)	Ca. 8 minutes
Drying time (68°F/65% R.H.)	Dust-free after 20-25 min.
Curing rate (68°F/65% R.H.)	1 hour for a 1/8" bead
Yield	0.25 gallon yields 9-10 gallon cured foam
Yield (ASTM C-1536) (for 24 oz)	4005 linear feet (1221m) @ 1/4" (6.4 mm) dia. bead
Shrink	None
Post expansion	None
Cellular structure	Ca 70-80% closed cells
Specific gravity	Ca.1.56 lbs/cu.ft (extruded, fully cured)
Temperature resistance	-40°F to +194°F when cured
Color	Champagne
Fire class (DIN 4102 part 2)	B2
Insulation factor	4.1 for 1 inch
Perm rate	3.5
Shear strength (ASTM C-273)	8.70 psi
Compressive strength (ASTM D-1621)	4.35 psi
Tear strength	17.40 psi
Water absorption	1% Vol.
UL 723 (ASTM E 84) Fire Test	Flame Spread 15, Smoke Developed 35
VOC	180g/l

### Product:

SoudaFoam D&W is a one-component, self-expanding, ready to use polyurethane foam. It is fitted with a plastic adaptor head for use with a foam applicator gun. It contains CFC-free propellants, which are completely harmless to the ozone layer.

#### **Characteristics:**

- Excellent adhesion on most substrates (except PTFE, PE and PP)
- High thermal and acoustical insulation
- Very good filling capacities
- Excellent mounting capacities
- Excellent stability (no shrink or post expansion)
- Very precise application due to the foamgun system

#### Packaging:

Aerosol can 24oz

#### Application areas:

Installing of window and doorframes Filling of cavities Sealing of all openings in roof construction Creation of a soundproof screen Mounting and sealing of window and doorframes Connecting of insulating materials and roof construction Application of a soundproofing layer on motors Improving thermal isolation in cooling systems Installation of air conditioners

### Shelf life:

- 12 months in unopened packaging in a cool and dry storage place at temperatures between +41°F and +77°F.
- Always store can with the valve pointed upwards

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#### **Application:**

Shake the aerosol can for at least 20 seconds. Fit the gun on the adapter. Moisten surfaces with a water sprayer prior to application. Fill holes and cavities approximately 65%, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Foamcleaner or acetone. Cured foam can only be removed mechanically. Working temperature 41°F to 95°F. (68°F-77°F recommended)

#### Meets:

ASTM C1620 AAMA 812-04 UL 723 UL 1715 ASTM E84 AAMA 812-10

### Health and safety recommendation:

- Apply the usual industrial hygiene.
- Wear gloves and safety goggles.
- Remove cured foam by mechanical means only, never burn away
- Consult the label for more information

#### Remarks:

- Cured PU foam must be protected from UV-radiation by painting or applying a top layer of sealant (silicone, MS Polymer, acrylic and PU-sealant)
- Work in layers and repeat moistening after each layer

## **Limited Warranty:**

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